

Pro 4 ROV Assembly Schematic: Part 5a

Horizontal Light & Motor Assembly

ROV Serial #: _____

Date: _____

Technician: _____



<u>Part #</u>	<u>Name</u>	<u>Qty</u>	<u>Tef-Gel</u>	<u>Loctite</u>	<u>Torque</u>
#1 LT-001-4	Industrial Light Cone	2			
#2 VR-PRO4-05-0001	Light Mount Assembly	2			
#3 OR-032S	O-Ring #032S	2			
#4 OR-135	O-Ring #135	2			
#5 VR-PRO4-02-0001	Pro-4 Horizontal Motor Assm.	2			
#6 OR-133	O-Ring#133	2			
#7 HT-002-GY	Pro-4 Horiz. Thruster Cone	2			
#8 GTO-015	Thruster Bearing	2			
#9 GTO-013	Bearing Retainer	2			
#10 CS-KIT-BL	Blue Cartridge Seal Assembly	2			
#11 GTO-017-ASSM	Thruster Nozzle Assembly	2			
#12 GTO-012	Thruster Nozzle Part Nut	2			
#13 GTO-006-L-KIT	Propeller Assm. 100mm Left Blade	1			
#14 GTO-006-R-KIT	Propeller Assm. 100mm Right Blade	1			

June 20, 2011 by Brett Kolb
Rev. 3.02