

Pro 4 ROV Assembly Schematic: Part 2

Vertical Motor Assembly

VideoRay



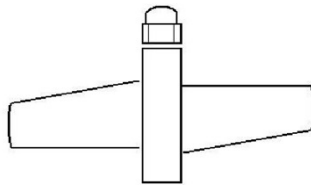
ROV Serial #: _____

Date: _____

Technician: _____

	<u>Part #</u>	<u>Name</u>	<u>Qty</u>	<u>Tef-Gel</u>	<u>Loctite</u>	<u>Torque</u>
#1	VR-PRO4-02-0001	Vertical Motor	1			
#2	OR-118	O-Ring #118	1			
#3	VTH-003-GY	Vertical Motor Spacer	1	<input type="checkbox"/>		
#4	OR-020	O-Ring #020	1			
#5	VTH-001-GY	Vertical Motor Cone	1			<input type="checkbox"/> 70in-lbs (7.91Nm)
#6	CS-KIT-BL	Blue Cartridge Seal Assembly	1			
#7	GTO-006LS-KIT	Pro4 Vertical Prop Assembly	1			

7



6



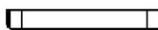
5



4



3



2



ROV HULL

1

