

Pro 4 ROV Assembly Schematic: Part 1

Main Hull Assembly (VR-PRO4-09-0001)

ROV Serial #: _____

Date: _____

Technician: _____

VideoRay



	<u>Part #</u>	<u>Name</u>	<u>Qty</u>	<u>Tef-Gel</u>	<u>Loctite (blue)</u>	<u>Torque</u>
#1	MHU-001-4	Main Hull Tube	1	<input type="checkbox"/>		
#2	HT-001-GY	Thruster Tube	2	<input type="checkbox"/>		
#3	OR-122	O-Ring #122	4			
#4	MHU-006	Horiz. Thruster Tube Spacer A	2			
#5	HT-003	Horiz. Thruster Tube Spacer B	2			
#6	98370A011	#8 SS Washer	4			
#7	91274A064	8-32 x 3/4 Socket Cap Screw	4		<input type="checkbox"/>	<input type="checkbox"/> 35in-lbs (3.95Nm)

