

The Global Leader in MicroROV Technology



71850 / 73250 User Instructions

Pottstown, PA

Document Number	Rev.	Date	Author	Engineering Approval	Quality Approval	Production Approval
71850 / 73250-User-doc	С	3/12/2021	JV			

VideoRay	71850 User instructions							
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 2 of 79	

Revision History

Rev.	Date	Description	Author	Engineering Approval
Х	6/29/2020	Initial creation	JV	
А	7/14/2020	Formatting, battery monitor instructions, troubleshooting	JV	
В	10/23/2020	ECO-71850-001	JV	
С	03/12/2021	ECO-71850-73250-001	JV	

Abbreviations

Abbr.	Definition			
BOM	Bill of Materials			
PPS	Portable Power Supply			
MSS	Mission Specialist Series			
OCC	Operator Control Console			
SOC	State of Charge			

References

Document Number	Description



c Rev: B

71850 User instructions

TABLE OF CONTENTS

1.0	INTRODUCTION	4
1.1	Safety Requirements	4
1.2	Tools Needed	4
1.3	Accessories and hardware	4
1.4	Videoray recommended battery packs	8
2.0	BATTERY PACKS - INSTALLATION AND REMOVAL	. 10
2.1	M24 Batteries	. 10
2.3	XX90 Batteries	. 22
2.4	6T Battery	. 31
3.0	SETTINGS CONFIGURATION	. 41
3.1	Battery Monitor Configuration by Bluetooth connectivity (quick method)	. 41
3.2	Battery Monitor Manual Configuration (long method)	. 48
3.3	PPS2412 Charger Configuration (Bluetooth Only)	. 50
4.0	HOW TO OPERATE PPS	. 55
4.1	Start up procedure	. 55
4.2	How to Operate PPS with MSS OCC (MSS ICB)	. 60
5.0	CHARGING	. 64
6.0	DISCHARGING	. 71
7.0	BASIC TROUBLESHOOTING	. 75
7.1	FAQ	. 75
7.2	No Power output from PPS	. 76
7.3	Continous faults occur during operation	. 79
8.0	APPENDIX	. 79



71850 User instructions

Date:

10/23/2020

1.0 INTRODUCTION

The purpose of this procedure is to outline the use of a Videoray PPS system

1.1 Safety Requirements

Do not open the battery storage panel unless you have read these instructions in entirety and been properly trained. High shock hazard.

Charging should never take place without removing the battery storage panel prior. <u>Only</u> charge in a well ventilated room.

1.2 Tools Needed

1/2" wrench9/16" wrenchT20 Torque driver

1.3 Accessories and hardware

1.3.1 Standard accessories

- Inverter manual
- Battery Monitor Manual
- [72914] Standard Power cord (for MSS OCC)



VideoRay		7:	1850 Us	er instru	ictions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 5 of 79

- [72892] Three outlet U.S. Extension cord



- [72915] Battery Power Main leads (2 Gauge)



- [72785] Black 30" positive cable
- [72786] Red 30" negative cable
- [72783] Red and Black 14" series cable

1.3.2 Hardware

- [70256] M6 male thumb screw



- [71838] M6 female thumb screw

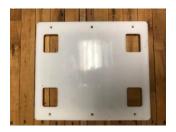


VideoRay	71850 User instructions							
VideoRay	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 6 of 79	
	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 6 of 79	

1.3.3 Additional Accessories

1.3.3.1 [72797] M24 battery integration kit

- [72917] M24 hold down plate



- [71765] Battery Support Foam; M24



1.3.3.2 [72798] XX90 battery integration kit

- [72881] XX90 base tray

-		
		D. LEV
	 1	
		1
	10 10	and -

- [72882] XX90 top plate



VideoRay		7:	1850 Us	er instru	ctions		
	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 7 of 79

- [72916] XX90 battery harness



1.3.3.3 [72796] 6T battery integration kit

- [71605] 6T battery hold down plate

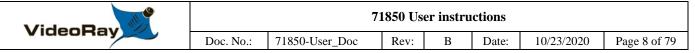


- [71767] battery support foam; 6T



1.3.3.4 PPS 24/12 battery charger; 72784 ** for use with M24 or 6T battery packs only **





1.4 Videoray recommended battery packs

1.4.1 "M24"

Two (2) "group 24 type M" batteries may be purchased at local auto parts store. The physical constraint of each battery is roughly 10.25" x 6.65" x 8.35" or 260mm x 169mm x 211mm. Terminal type M is preferred. **The PPS system has a maximum L input of 10.5"

Caution: Always replace both batteries at once. Do not mix used and new batteries.

Recommended battery: AC Delco M24AGM



1.4.2 "XX90's"

Twelve (12) batteries are needed. The physical constraint of each battery is roughly 4.4" x 2.4" x 5.0" or 112mm x 61mm x 127mm.

It is not necessary to replace all batteries at once. Mixing used and new batteries is ok.

<u>Recommended battery:</u> BT-70791CG, BT-70791CK, BT-70791CE, BT-70790B, BT-70791JV, BT-70791A, BT-70791BK **ALL 12 batteries being used MUST be of the same chemistry**



1.4.3 "6T"

One (1) battery is needed. The physical constraint of each battery is roughly 9.85" x 10.5" x 9.05" or 250mm x 267mm x 230mm. **The PPS system has a maximum L input of 10.5"

Recommended battery: BT-70939



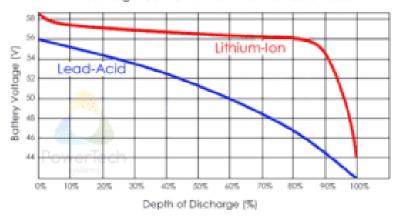
VideoRay		7	'1850 Us	er instru	ictions		
VideoRay	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 9 of 79

1.4.4 Performance comparison

Useable capacity mainly depends on battery chemistry and rate of use. For these calculations 24V and average load of 1Kw are used. Discharge potential: lithium – 95%, Lead acid – 50%, NiMh – 72%

Battery Pack	Total Capacity	Approximate run time *dependant on useage
(2) M24 AGM batteries in series AC Delco M24AGM	116 Ah – 58Ah useable	1.0 – 1.73 hours
(1) 6T lithium battery BT-70939AP	103 Ah – 98Ah useable	3.6 – 6.2 hours
(12) XX90 batteries in parallel BT-70791CG	118 Ah – 110Ah useable	4.9 – 8.5 hours
(12) XX90 batteries in parallel BT-70791CK	90 Ah – 84Ah useable	3.8 – 6.5 hours
(12) XX90 batteries in parallel BT-70790B	58.8 Ah – 43Ah useable	1.5 – 3.0 hours

Various battery chemistries have different voltage curves during discharge. Lithium batteries will have more useable AH than lead acid, AGM, and NiMh.



Discharge curve : Lithium-Ion vs Lead Acid

VideoRay	71850 User instructions								
VIGEORA	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 10 of 79		

2.0 BATTERY PACKS - INSTALLATION AND REMOVAL

2.1 M24 Batteries

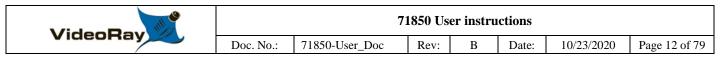
Required parts:

- -Two (2) M24 batteries
- -[72915] Battery main leads (2 Gauge)
- -[72797] M24 battery integration kit
 - [72917] M24 hold down plate
 - [71765] Battery Support Foam; M24

Step	Description	Notes
1.	Refer to section 2.2 & 2.3 for the removal process of XX90 battery packs or 6T battery packs.	
2.	Open the pelican case lid to access the battery storage panel.	

VideoRay	71850 User instructions							
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 11 of 79	

Step	Description	Notes
3.	Assure that the power main switch is set to the "OFF" position, and that nothing is plugged into the PPS power outlet. The inverter switch should also be set to "OFF"	



Step	Description	Notes
5.	Remove the six (6) M6 male thumb screws[70256] securing the battery storage panel in place. Store these thumb screws safely to the side.	
6.	Remove the battery storage panel and store it safely to the side.	

VideoRay	71850 User instructions							
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 13 of 79	

Step	Description	Notes
7.	Install the back side of the Battery support foam; M24 [71765] into the case. The cutout on the bottom of the foam should sit over the wheel well inside the case.	
8.	Place the first battery into the case. Note the orientation of the battery.	

VideoRay	71850 User instructions							
	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 14 of 79	

Step	Description	Notes
9.	Place the second battery into the case. Note the orientation of the battery. The terminals of the batteries should be on opposing sides of each other.	
10.	Insert the second piece of the battery support foam; M24 [71765]. Press the foam firmly down into place as seen below.	

VideoRay	71850 User instructions							
	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 15 of 79	

Step	Description	Notes
11.	Install the M24 hold down plate [72917] onto the batteries.	
	3	
12.	Install six (6) M6 female thumb screws [71838]. Tighten down firmly.	
	and the second second	
	506	

VideoRay	71850 User instructions							
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 16 of 79	

L

Step	Description	Notes
13.	Gather the battery main leads (2 gauge) [72915]	
14.	Attach the battery Main leads (2 gauge) into the system. The black 30" cable should be closest the front of the case. Use a 9/16" wrench. Do NOT overtighten. Be very careful not to touch the battery terminals with your wrench.	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 17 of 79

Step	Description	Notes
15.	<text></text>	
16.	Attach the Black negative DC cable to the first battery installed. Assure that the terminal shows a (-) symbol. Use a ½" wrench to tighten. Be very careful not to touch the battery terminals with your wrench.	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 18 of 79

Step	Description	Notes
17.	Carefully attach the red positive DC cable to the battery that is closest to you. Assure that the terminal shows a (+) symbol. Use a ½" wrench to tighten. Be very careful not to touch the other battery terminals with your wrench.	
18.	Carefully attach the red and black 14" series cable between the two batteries. Attach the red side to the positive terminal of the first battery. Attach the black end to the negative terminal of the second battery. It is normal to see small spark while making this connection. <u>Be very careful not to touch the other battery</u> terminals with your wrench.	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 19 of 79

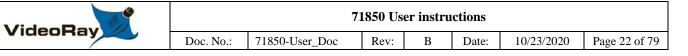
Step	Description	Notes
19.	Tighten down the all the connections of the batteries with a ½" wrench. <u>Be very</u> careful not to touch the battery terminals with your wrench.	
20.	At this point, flip the inverter switch to "monitor" and observe the battery monitor to see if the system is receiving idle power. If the display lights up or shows a reading, the system has been properly connected. If the battery monitor does not have a reading, double check your steps and or see troubleshooting section 7.0.	

VideoRay	71850 User instructions						
VIdeoRay	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 20 of 79

Step	Description	Notes
21.	If the test was successful, Place the battery storage panel back in place.	
22.	Reinstall the six (6) M6 male thumb screws [70256]. Tighten snugly by hand. Do NOT overtighten.	
23.	Be sure to load the M24 settings configuration into the battery monitor before using the system. See section 3.0 for further details.	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 21 of 79

Step	Description	Notes
24.	If the batteries were just charged, assure to set the state of charge to 100%. This can be done quickly by holding the + and – key on the face of the battery monitor for 3 seconds.	
25.	To remove an M24 battery pack simply follow these instructions in reverse.	



2.3 XX90 Batteries

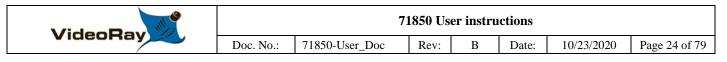
Required parts:

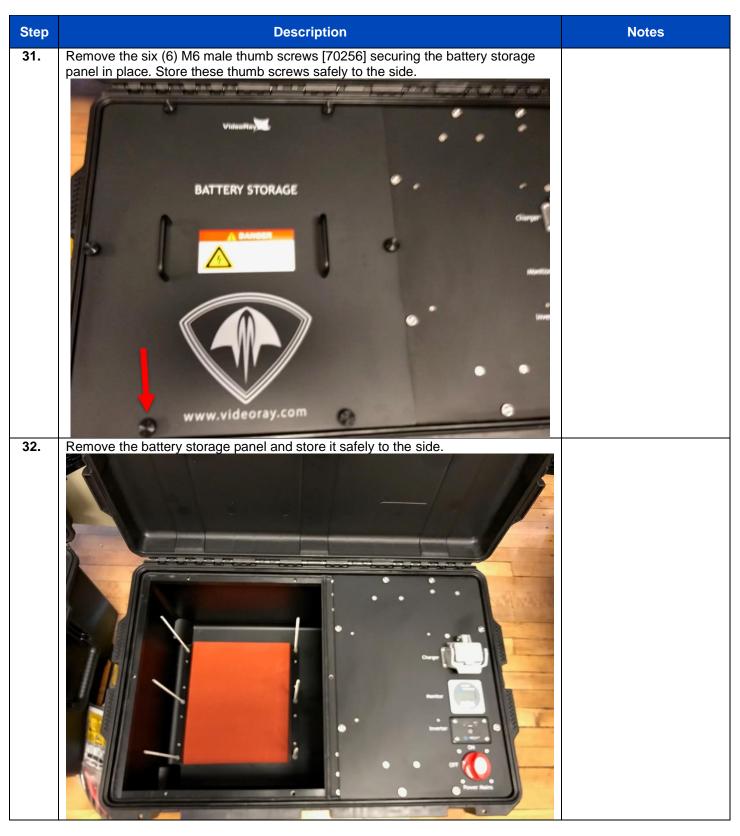
- Twelve (12) XX90 batteries. ALL 12 batteries MUST be of the same battery chemistry.
- [72798] XX90 integration kit
 - [72881] XX90 base tray
 - [72882] XX90 battery hold down plate
 - [72916] XX90 battery harness

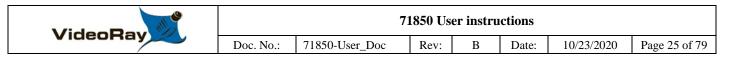
Step	Description	Notes
26.	Refer to section 2.1 & 2.3 for the removal process of M24 battery packs or 6T battery packs.	
27.	Warning; ALL twelve (12) batteries <u>MUST</u> be of the same battery chemistry	
28.	Open the pelican case lid to access the battery storage panel.	

VideoRay		7	1850 Us	er instru	ctions		
VICEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 23 of 79

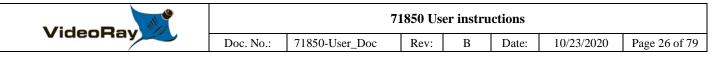
Step	Description	Notes
29.	Assure that the power main switch is set to the "OFF" position, and that nothing is plugged into the PPS power outlet. Assure the inverter switch is set to 'OFF'	
30.	***Read through all of these steps prior to starting. <u>Caution</u> high risk of electric shock. Be very cautious of your tools, touching multiple terminals with your tool could result in a DC short. ***	







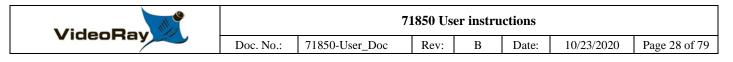
Step	Description	Notes
33.	<text></text>	
34.	Install the XX90 base plate[72881] all the way to the base of the case.	



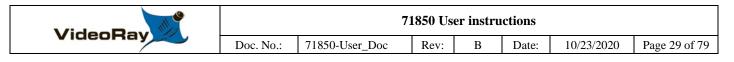
Step	Description	Notes
35.	Install twelve (12) XX90 batteries into the case. For any questions regarding battery type please see section 1.4 for approved battery packs. Install batteries in the orientation seen below.	
36.		

VideoRay		7	1850 Us	er instru	ictions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 27 of 79

Step	Description	Notes
37.	Gather the XX90 battery harness [72916]	
38.	Place the XX90 battery harness[72996] in the case. The negative side of the	
	harness should be attached to the DC bus closest to you. The positive side of the hardness should be attached the DC bus furthest from you. Use a 9/16" wrench,	
	do NOT overtighten.	



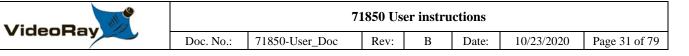
Connect the battery harness to each battery. Follow the pattern shown below. Notice where the leads of the harness sit in respect to the threaded rods.	
At this point, flip the inverter switch to "monitor" and observe the battery monitor to see if the system is receiving idle power. If the display lights up or shows a reading, the system has been properly connected. If the battery monitor does not have a reading, double check your steps and or see troubleshooting section 7.0.	



Step	Description	Notes
41.	Install the XX90 battery hold down plate[72882]. Use six (6) M6 female thumb screws[71818] to secure the plate.	
42.	Place the battery storage panel back in place.	

VideoRay		7:	1850 Us	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 30 of 79

Step	Description	Notes
43.	Reinstall the six (6) M6 male thumb screws [70256]. Tighten snugly by hand. Do NOT overtighten.	
44.	Be sure to load the 2590 settings configuration into the battery monitor before using the system. See section 3.0 for further details.	
45.	If the batteries were just charged, assure to set the state of charge to 100%. This can be done quickly by holding the + and – key for 3 seconds.	
46.	To remove an XX90 battery pack simply follow these instructions in reverse.	



2.4 6T Battery

Required parts:

- One (1) 6T battery.

[72915] Battery main leads (2 Gauge)

- Black 36" positive cable
- Red 36" negative cable

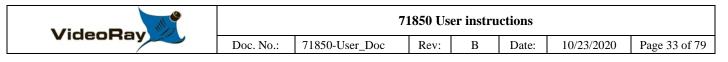
-[72796] 6T battery Integration kit

- 6T battery pack hold down plate
- Battery support foam; 6T

Step	Description	Notes
47.	Refer to section 2.1 & 2.2 for the removal process of M24 battery packs or XX90 battery packs.	
48.	Open the pelican case lid to access the battery storage panel.	

VideoRay		7	1850 Us	er instru	ctions		
VICEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 32 of 79

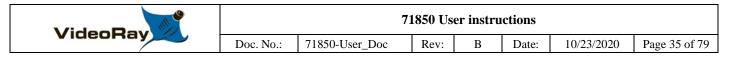
Step	Description	Notes
49.	Assure that the power main switch is set to the "OFF" position, and that nothing is plugged into the PPS power outlet. Assure the inverter switch is set to 'OFF'	
50.	***Read through all of these steps prior to starting. <u>Caution</u> high risk of electric shock. Be very cautious of your tools, touching multiple terminals with your tool could result in a DC short. ***	





VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 34 of 79

Step	Description	Notes
53.	Install the Battery support foam; 6T [71767] into the case. Assure the cut outs for the wheel wells of the care are in the correct orientation.	
54.	Place the 6T battery between the foam in the following orientation	



Step	Description	Notes
55.	Press the 6T battery down into the case. Note the orientation of the battery. Assure the handles are tucked between the threaded rods	
56.	Install the 6T hold down plate [71605] onto the battery.	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 36 of 79

Step	Description	Notes
57.	Install six (6) M6 female thumb screws [71838]. Tighten snugly by hand.	
58.	Attach the Battery Main leads (2 gauge) into the system. Install the negative cable closest to the front of the case. Use a 9/16 wrench. Do NOT overtighter.	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 37 of 79

Step	Description	Notes
59.	Install the positive cable closer to the back of the case. Use a 9/16 wrench. Do NOT overtighten.	
60.	Attach the main leads to the battery. Attach the negative - DC cable to the black terminal of the battery labeled Use a T20 torque bit to tighten.	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 38 of 79

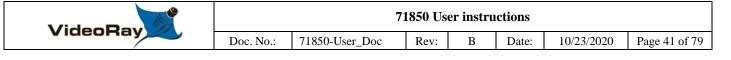
Step	Description	Notes
61.	The red positive + DC cable should connect to the positive + battery terminal. It is normal to see small spark while making this connection. Use a T20 torque bit to tighten.	
62.	Assure all connections are tight while being very cautious of your tools. Touching multiple terminals with your tool could result in a DC short. Use a T20 torque bit to tighten.	

VideoRay	71850 User instructions						
VideoRay	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 39 of 79

Step	Description	Notes
63.	At this point, flip the inverter switch to "monitor" and observe the battery monitor to see if the system is receiving idle power. If the display lights up or shows a reading, the system has been properly connected. If the battery monitor does not have a reading, double check your steps and or see troubleshooting section 7.0.	
64.	Place the battery storage panel back in place.	

VideoBay	71850 User instructions						
VideoRay	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 40 of 79

Step	Description	Notes
65.	Reinstall the six (6) M6 male thumb screws [70256]. Tighten snugly by hand. Do NOT overtighten.	
66.	Be sure to load the 6T battery settings configuration into the battery monitor before using the system. See section 3.0 for further details.	
67.	To remove an 6T battery pack simply follow these instructions in reverse.	



3.0 SETTINGS CONFIGURATION

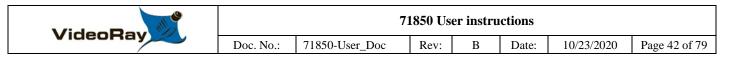
3.1 Battery Monitor Configuration by Bluetooth connectivity (quick method)

Required parts:

Smartphone with Bluetooth connectivity

If no Bluetooth device is available, please see section 3.2 for manual programming instructions.

Step	Description	Notes
68.	** There must be a battery pack installed within the PPS to allow for Bluetooth connectivity **	
69.	Using your smart phone or tablet access the app store and search for "Victron connect", Download the app.	
	VictronConnect Business ★★★★☆ 54	
	DEVELOPER Victron Energy	
	Today Ganes Apps Updates Search	

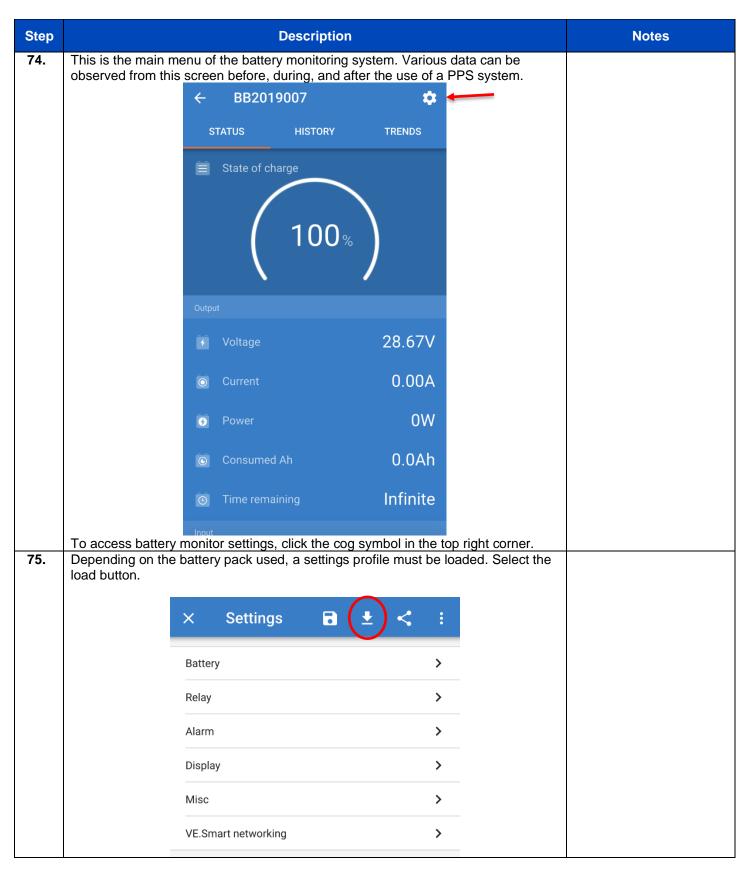


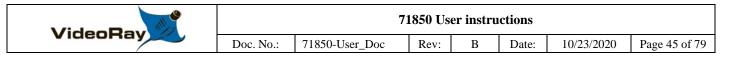
Step		Description	n		Notes
70.	Once installed, open the a The first screen will show your Bluetooth is <u>ON</u> **				
	=	Device list	۹		
		LOCAL	VRM		
		BB2019007 BMV-712 Smart	0 0 0		
	D	on't see the product you we	re looking for?		
	The portable power supply systems nearby, check the marked by the red X.	y is listed by the S/N e S/N of the specific F	of the unit. If there PPS of interest. T	e are multiple PPS he S/N location is	
71.	The default pin code is 0 troubleshooting; section		your pin code, s	See	
	De	Connecting 60% efault PIN code: 000000 (six zeros)		
72.	If there are any new availa	ble firmware undated	s you will be prop	apted for them	
12.	now. Allow the firmware to		s, you will be ploi		

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 43 of 79

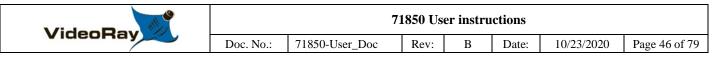
Step	Description	Notes
Step 73.	Description Until you change your pin code from the default, or select the "do not warn me again" box, you will be prompted to change your pin each time you connect to the product. If you need to change your pincode or forget your pincode, see troubleshooting; section 7.0 Unsecured access! You are connected using the default Bluetoth PIN code. We recommend you change the PIN to prevent unauthorised connections. You can change the PIN code in the product info page at any time. Don't worry, it is always possible to	Notes
	reset to the default PIN code. Do not warn me again for this product NOT NOW CHANGE PIN CODE	

VideoRay		7	1850 Us	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 44 of 79





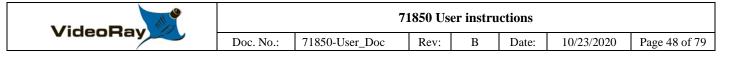
Step			Description			
76.	Select which batter screen, visit Video profiles.					
		÷	Settings files	Q		
		1 1 1 1 1 1 1 1 1 1	2590 (NiMh).vcsf BMV-712 Smart	0 0 0		
		58 0	2590 (high capacity lithium).vcsf BMV-712 Smart	0 0		
			6T.vcsf BMV-712 Smart	0 0 0		
			M24.vcsf BMV-712 Smart	0000		
77.			t shows the difference between	current	t settings and the	
	selected settings.	X	Settings 🖬 生 <	:		
		All diffe	s file imported rences are marked up in orange, check th s and apply or discard them. PLY X DISCARD	e		
		3 Battery		>		
		2 Relay		>		
		Alarm		>		
		Display		>		
		Misc		>		
		VE.Sma	art networking	>		



Step			Desc	riptior	۱		
78.	After, you will be l	orough				enu. Cli	ck o
		×	Settings		±	<	:
		Batte	ry				>
		Relay					>
		Alarm	I				>
		Displa	ау				>
		Misc					>
		VE.Sr	nart networking				>
79.	Within the battery	menu	, first tune the ze	ro curr	ent ca	libration	by
	"Calibrate"	,	B				
		÷	Battery setti	ngs			
		Batte	ery capacity			103	Ah
		Char	ged voltage			26	4V
		Disc	harge floor				0%
		Tail c	current			4.0	0%
		Char	ged detection time			:	3m
		Peuk	ert exponent			1	.25
		Char	ge efficiency factor			9	5%
		Curre	ent threshold			0.1	0A
		Time	-to-go averaging peri	od		:	3m
		Batte Batter	ery starts synchronize by SOC after a reset will b	ed be 100%			
		State Manu	-of-Charge ally set the current state	-of-charge	9	100.	0%
		Sync	hronize SOC to 100%)	SYN	NCHRONIZ	E
		Zero	current calibration			CALIBRAT	Е

VideoRay		7:	1850 Us	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 47 of 79
/							

Step		Description									
80.	charge to 100%. As the battery and use cycle remaining time-to-go.	long as the battery pack is <u>fully charged</u> , click "synchronize" to set the state of arge to 100%. As the PPS is used, the battery monitor gathers data on the tery and use cycles; this allows for a more accurate reading of SOC and naining time-to-go. This step should be completed after every recharge. a can also select to manually input the state of charge. ← Battery settings									
		Discharge floor	0%								
		Peukert exponent	1.25								
		Charge efficiency factor	95%								
		Current threshold	0.10A								
		Time-to-go averaging period	3m								
		Battery starts synchronized Battery SOC after a reset will be 100%	-								
		Synchronize SOC to 100%	SYNCHRONIZE								
		Zero current calibration	CALIBRATE								

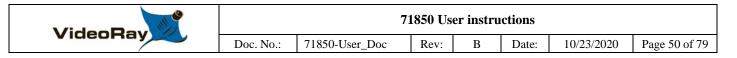


3.2 Battery Monitor Manual Configuration (long method)

Step	Description	Notes
81.	** There must be a battery pack installed within the PPS to allow for Bluetooth connectivity **	
82.	Assure that the power main switch is set to the "OFF" position, and that nothing is plugged into the PPS power outlet.	
83.	Hold the 'Setup' button of the display of the battery monitor for 5 seconds.	
84.	You have now entered the settings menu. Use the +/- buttons to page between settings 1-69. Click the select button to enter a particular setting menu, click the setup menu to return to the main settings menu.	

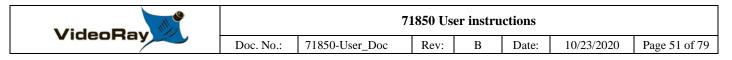
VideoRay		7	1850 Us	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 49 of 79

Step			Notes		
85.	Press the select butt	on on setting numb	er 1, set the value of	Battery Capacity in	
	occordinance with th				
		M24	58 Ah		
		6T	103 Ah		
		XX90 (Lithium)	110 Ah		
		XX90 (NiMh)	43 Ah		
86.	Press the select butt			Nominal Voltage in	
	occordinance with th			, I	
		M24	26.0		
		6T	28.0		
		XX90 (Lithium)	32.0		
		XX90 (NiMh)	26.0		
87.				ress the select button	
	on setting number 9	, press select to set	the zero-current call	bration.	
88.	So long as the batto	ry is fully charged p	rese the select butto	n on setting number	
00.	10 , press select to s				
	charge cycle to allow				
89.				of Low Voltage Cutoff	
	in occordinance with	the battery installed	in the system.		
		M24	0.0		
		6T	0.0		
		XX90 (Lithium)	24.0		
		XX90 (NiMh)	19.0		
90.	Press the select butt				
	Voltage Cutoff in occ		- · ·	e system.	
		M24	0.0		
		6T	0.0		
		XX90 (Lithium)	25.5		
		XX90 (NiMh)	20.5		
91.				of Low SOC Alarm in	
	occordinance with th			, l	
		M24	60%	4	
		6T	20%	4	
		XX90 (Lithium)	20%	4	
00	Droop the order the "	XX90 (NiMh)	50%		
92.	occordinance with th			of Clear SOC Alarm in	
		M24	70%	1	
		6T	30%		
		XX90 (Lithium)	30%	4	
		XX90 (Limium) XX90 (NiMh)	60%	4	
93.	The settings are now	· · ·		n to the main settings	
	menu. Click the setu	p button again to ret	urn to the main disp	ay.	
94.	For additional inform				
		ual included with the	standard accessori	es kit listed in Section	
	1.3.1.				



3.3 PPS2412 Charger Configuration (Bluetooth Only)

Step	Description	Notes
95.	Using your smart phone or tablet access the app store and search for "Victron connect", Download the app.	
	 victron connect Cancel 	
	VictronConnect Business **** 54	
	DEVELOPER Victron Energy	
96.	Assure that your PPS charger is plugged in to an AC outlet and powered on. You	
	should see lights flashing, indicating its status.	
97.	Find the App and launch it.	



Step		Description							
98.		o will show you the devices available near you. Your actual PPS system o appear. Be sure to select the charger.							
		11:30) 7	at S	>				
		≡	Device list		Q				
			LOCAL	VRM					
	-		PPS2412001 IP67 24 12		:				
			Don't see the product yo	ou were looking for?					



71	1850 Us	er instru	ctions		
71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 52 of 79

Step	Description	Notes
99.	The default pin code is 000000. If you forget your pin code, See troubleshooting; section 7.0	
	11:31 <i>-4</i> at 🗢 💽	
	← PPS2412001	
	Connecting 60% Default PIN code: 000000 (six zeros)	

VideoRay		7:	1850 Us	er instru	ictions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 53 of 79

Step	Description	Notes
100.	Until you change your pin code from the default, or select the "do not warn me again" box, you will be prompted to change your pin each time you connect to the product. If you need to change your pincode or forget your pincode, see troubleshooting; section 7.0	
	11:31 🕫 💶	
	← PPS2412001 🗱	
	STATUS GRAPH HISTORY	
	Unsecured access! You are connected using the default Bluetooth PIN code. We recommend you change the PIN to prevent unauthorised connections. You can change the PIN code in the product info page at any time. Don't worry, it is always possible to	
	Do not warn me again for this product	
	NOT NOW CHANGE PIN CODE	

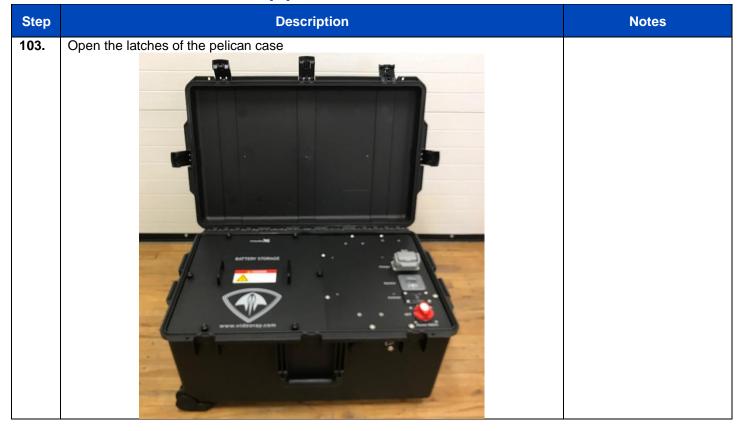
VideoRay		7:	1850 Us	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 54 of 79

Step		Descri	ption		Notes
101.	At this screen, plea can not be charge	ase select which battery d in system. Assure the	you are trying to charged system is set for 12A.	ge. XX90 batteries	
		11:33 🗸	·II 🗢 🕞		
		× Settings	8 ± < :		
		Function	Charger 🗸		
		Charge preset			
		Normal	28.8V	• M24	
		O Normal + recondition	28.8V		
		O High	29.4V		
		O High + recondition	29.4V		
		O Li-ion		6T	
		Charge current			
		○ 4A	< 13Ah	_	
		12A	> 13Ah	-	
		Advanced settings			
		. la la loca octango			
102.	The charger is nov	v configured. It will retain	n these settings until m	nanually changed.	

VideoRay		7:	1850 Us	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 55 of 79

4.0 HOW TO OPERATE PPS

4.1 Start up procedure



VideoRay		7:	1850 Us	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 56 of 79

Step	Description	Notes
104.	Turn the Inverter switch to 'Monitor', The battery monitor should turn on. If it does not turn on See troubleshooting section 7.0	
105.	If your batteries have just been freshly charged, Hold the + and – keys on the monitor simulatenously for 3 seconds to set the SOC at 100%.	

VideoRay		71	1850 Us	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 57 of 79

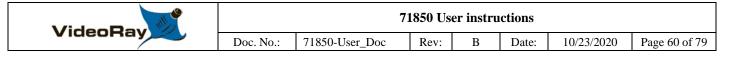
Step	Description	Notes
106.	Note the value of voltage displayed on the battery monitor.	
107.	Now, turn the PPS power mains switch 90° clockwise. The switch is on when green is visible.	

VideoRay		7:	1850 Us	er instru	ictions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 58 of 79

Step	Description	Notes
108.	Watch the voltage on the Battery monitor screen, if the voltage dips by more than 1 Volt after turning the Power mains, Wait approximately 30 seconds for the voltage to rebound. Now, Turn the inverter switch to the 'ON' Position.	Notes

VideoRay		7	1850 Us	er instru	ictions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 59 of 79

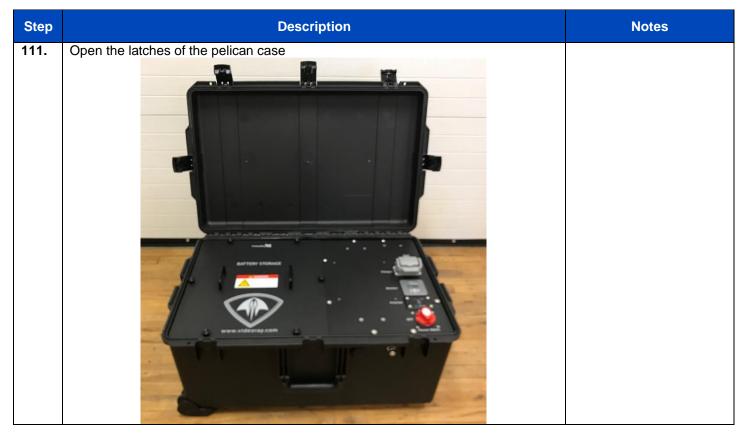
Step	Description	Notes
109.	A green light should be seen here, indicating the status of the inverter. If a red light is seen or no light is present; refer to section 7.0 for basic trouble shooting.	
110.	The system is now ready to delivery power. See the next section for instructions to power equipment from the PPS system.	



4.2 How to Operate PPS with MSS OCC (MSS ICB)

Required parts:

-[72914] Standard power cord (for MSS OCC)



VideoRay		7	1850 Use	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 61 of 79

Step	Description	Notes
112.	At this time the PPS system should be powered up and a green light should be seen here. If a green light is not seen, Follow Start up procedure 4.0.	
113.	Assure that the MSS OCC power switch is in the off position before proceeding.	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 62 of 79

Step	Description	Notes
114.	Plug in the standard power cord (for MSS OCC) [72914] to the power outlet of the PPS system. Install the plug in the position show, turn clockwise until it latches in place.	
115.	<image/>	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 63 of 79

Step	Description	Notes
116.	Now, turn on the switch of the Videoray OCC unit.	
117.	Monitor the PPS system using the Victron Connect app, or by paging through the main menu of the battery monitor on the control panel. Keep a close eye on the SOC level and the 'time to go' for a successful mission.	
118.	<u>Always</u> turn off the devices plugged into the PPS system before turning off the Inverter switch & power mains.	
119.	Always close the seal cap of the PPS whenever it is not in use.	



	71	1850 Us	er instru	ctions		
Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 64 of 79

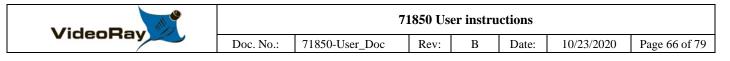
5.0 CHARGING

Required parts: PPS charger [72784]

Step	Description	Notes
120.	Open the latches of the pelican case	
121.	Whenever charging a PPS System assure that the battery storage compartment is open prior to charging.	
122.	Remove the six (6) M6 male thumb screws [70256].	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 65 of 79

Step	Description	Notes
123.	Gather the PPS charger [72784].	
124.	Plug the charger into AC power. The leds should illuminate.	



Step	Descrip	tion		Notes
125.	arger is configured for the er configuration Section 3			
	11:33 7	ul 🗢 🗖		
	× Settings	a ± < :		
	Function	Charger 🗸		
	Charge preset	Undiger +		
		20.01/		
		28.8V	← M24	
	Normal + recondition	28.8V	-	
	O High	29.4V	-	
	O High + recondition	29.4V	_	
	O Li-ion		← 6T	
	Charge current			
	○ 4A	< 13Ah		
	() 12A	> 13Ah	←	
	Advanced settings			

VideoRay	71850 User instructions						
VideoRay	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 67 of 79

Step	Description	Notes
126.	Open the charger port on the panel of the PPS system.	
127.	Assure the inverter switch is in the 'Monitor' position before continuing. The display of the monitor should show a reading. If it does not, See troubleshooting section 7.0	

VideoRay	71850 User instructions						
VideoRay	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 68 of 79

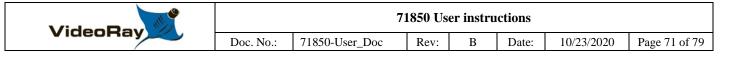
Step	Description	Notes
128.	Take the connector from the PPS charger [72784] and it into the charging port with the printed side facing towards you.	
129.	Lift up on the latch to secure the charger [72784] in place.	

VideoRay		7	1850 Us	er instru	ctions		
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 69 of 79

Step	Description	Notes
130.	<image/>	
131.	See the LEDs on the face of the charger for a quick glance at the current state of charging. Green LED = power on Yellow LED = Fast blink → Bulk Slow blink → Absorption On → Float Off → Storage	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 70 of 79

Step	Description	Notes
132.	See the Victron app for further details on charging.	
	Charging typically takes between 6-12 hours depending on the depth of discharge and size of the battery.	



6.0 **DISCHARGING**

Required parts:

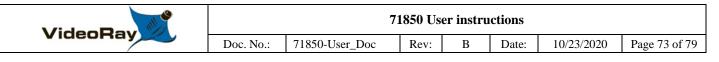
-[72892] Three outlet U.S. Extension

-an electric device that draws high power (electric heater preferred)

Step	Description	Notes
133.	Open the latches of the pelican case	
134.	Follow to steps of section 4.1 to start up the PPS system. If the system is properly on, a green light should be seen here.	

VideoRay	71850 User instructions						
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 72 of 79

Step	Description	Notes
135.	Plug in the three outlet U.S. extension [72892] to the power outlet of the PPS system. Install the plug in the position show, turn clockwise until it latches in place.	
136.	An LED is visible at the end of the three outlet U.S. extension [72892]. This light indicates that AC power is present.	



Step	Description	Notes
137.	Plug in an electric heater or another AC powered device and allow the system to drain power. For most lithium batteries; a SOC below 30% is required for shipping purposes.	
138.	The most accurate reading of SOC is visible on the physical batteries themselves. Only XX90 and 6T batteries have a SOC indicator. M24 batteries typically do not. To check the SOC for XX90 or 6T batteries, proceed with opening the battery storage panel Assure the PPS System off by checking that the power mains and inverter switch are in the 'OFF' position	
139.	Remove the six (6) M6 male thumb screws [70256] securing the battery storage panel in place. Store these thumb screws safely to the side.	

VideoRay	71850 User instructions							
VICEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 74 of 79	

Step	Description	Notes
140.	Once the Battery storage panel has been removed and set to the side. Check the SOC indicators on the batteries in use. The SOC indicators pictured below show the batteries at full charge.	

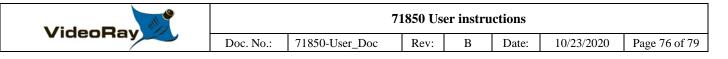
VideoRay	71850 User instructions							
	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 75 of 79	

7.0 BASIC TROUBLESHOOTING

For additional support; Email: Support@videoray.com Phone: +1 610 458 3000, Option 1 Fax: +1 610 458 3010

7.1 FAQ

- I forgot my pin code, now what?
 - You can restore factory settings on the monitor by holding the 'setup' and 'select' buttons simultaneously for 3 seconds. Be sure to program your monitor again before use by following section 3.0.
- Can I purchase any two car batteries to use within the PPS?
 - Please refer to section 1.4 for battery recommendations and requirements. Many batteries will function in the box but only particular batteries will fit as they should. Keep a close eye on battery demensions; particulary length and width.
- When idle, my system shows a load value other than 0 watts.
 - With the inverter remote in the "monitor" position, perform a "zero current calibration"; see section 3.1 step 79.
- Why is the SOC reading not perfectly accurate?
 - The battery monitor system gets more accurate as its used. It usually takes about 10 charge / discharge cycles till the system becomes well synced with the battery.
 - Changing battery types often will prevent the system from becoming well synced.
- Can I charge the XX90 batteries in system?
 - No, the XX90 battery harness has diodes for each battery to keep the batteries from self equalizing their charge. This prevents charging XX90 batteries in system.
- Can I swap XX90 batteries while the system is operating?
 - Yes, the system needs (10) XX90 batteries to operate, this allows for up to (2) batteries being swapped at any time.



- Do the batteries discharge in any defined order?
 - No, the batteries should discharge proportionally. Subtle differences in how fully charged the batteries are may cause some to deplete sooner than others. Keep an eye on the SOC indicators on the tops of the XX90 batteries.
- Why does the battery monitor need to be set up for different battery types?
 - This allows the battery monitor to collect data during use of your battery and compare to the battery's nominal values. This helps the system slowly become more accurate for SOC and time-to-go.
- Why do the XX90 batteries need a Low voltage cutoff?
 - These batteries have an internal PCB that monitors them and cuts out if they are overdrawn. If one battery were to shut down from overdraw, the others would cascade as well. The low voltage cutoff is a floor value that helps allow for smooth operation
- Can the SOC be manually entered?
 - Yes, the SOC can be manually entered but only from the Victron Connect interface.
 Within the Victron Connect App click the settings Cog in the top right, select 'battery', towards the bottom you will see 'state-of-charge' select it, input value, press 'ok'
- Why is it necessary to turn the system to 'monitor' before charging?
 - The battery monitor collects data during a discharge as well as during charging. The system can perform coloumb counting and various other data acquisition that allow the system to get to know your batteries.

7.2 No Power output from PPS

7.2.1 is the battery monitor functional?

With a battery pack installed, flip the inverter switch to "monitor".

If yes,

proceed to 7.2.2.

lf no,

- Assure your battery pack is installed properly.

VideoRay	71850 User instructions							
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 77 of 79	

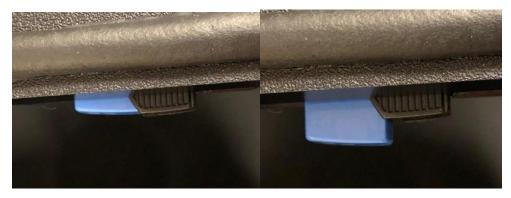
-Check the battery monitor breaker. Reset, only if the breaker has tripped.

The breaker is located beneath the battery storage panel, under the center rail. See below.



Not tripped

Tripped



To reset, push the blue button in until it clicks.

If the battery monitor is still not functional; Contact videoray support.

7.2.2 What is the voltage of the system?

If the voltage is below 24V and you're using an XX90 battery pack, it is time to charge your batteries.

If the voltage is below 24V and you're using an M24 or 6T battery pack, see section 3.0 and assure your battery monitor settings are correct. Assure the low voltage relay is set to OFF.

If the voltage is above 24V proceed to 7.2.3.

VideoRay	71850 User instructions							
	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 78 of 79	

If no display is shown on the battery monitor, revisit section 7.2.1

7.2.3 Is the inverter functional?

Follow section 4.0 to properly turn on the system.

Check for the green light on the inverter switch.



If a green light can be seen, but your equipment is not working; Check the AC output of the PPS system. Follow section 6.0 for hooking up the three outlet U.S. extension [72892]. Check for the light indicating presence of AC power.



If the light can be seen on the three outlet U.S. extension [72892], but your equipment still is not working; it is possible there is a problem with your equipment. Test it using shore AC power. If the equipment works on Shore power but not the PPS system; this equipment may not be compatible with a PPS system.

VideoRay	71850 User instructions							
VIGEORAY	Doc. No.:	71850-User_Doc	Rev:	В	Date:	10/23/2020	Page 79 of 79	

If the green LED is visible by the inverter switch, but the light can not be seen on the three outlet U.S. extension [72892]; there is an issue with the AC output of the system. Assure your battery monitor settings are correct by following section 3.0. If you are still having trouble contact Videoray support.

7.3 Continous faults occur during operation



- 7.3.1 system low on charge
- 7.3.2 Thurster's are set too high
- 7.3.3 One of your batteries may be damaged. Test them independently.

8.0 APPENDIX